INTERNATIONAL SEARCH REPORT

International application No.
PCT/JP2005/010912

	ATION OF SUBJECT MATTER B23B27/20, 27/14		
According to Inte	ernational Patent Classification (IPC) or to both national	classification and IPC	
B. FIELDS SE.			
	entation searched (classification system followed by class B23B27/20, 27/14, 27/00, B23C		5/28
Jitsuyo Kokai Ji	tsuyo Shinan Koho 1971-2005 Tor	suyo Shinan Toroku Koho oku Jitsuyo Shinan Koho	1996-2005 1994-2005
Electronic data b	ase consulted during the international search (name of da	ata base and, where practicable, search te	rms used)
C. DOCUMEN	ITS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where app		Relevant to claim No.
A	JP 6-190610 A (Osaka Diamond Co., Ltd.), 12 July, 1994 (12.07.94), Claims; Fig. 4 (Family: none)	Industrial	1-5
A	JP 63-237803 A (Mitsubishi El 04 October, 1988 (04.10.88), Claims; Figs. 1 to 4 (Family: none)	lectric Corp.),	1-5
A	JP 2003-117717 A (Sumitomo El Industries, Ltd.), 23 April, 2003 (23.04.03), Claims; Par. No. [0019] & US 2003/0133763 A1 & EP & WO 2002/034442 A1 & JP	1332820 A1	1-5
× Further do	ocuments are listed in the continuation of Box C.	See patent family annex.	
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family	
Date of the actual completion of the international search 26 August, 2005 (26.08.05)		Date of mailing of the international search report 13 September, 2005 (13.09.05)	
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer	
Facsimile No.		Telephone No.	

INTERNATIONAL SEARCH REPORT

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Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
JP 5-8104 A (Toshiba Tungaloy Co., Ltd.), 19 January, 1993 (19.01.93), Par. No. [0010]; Fig. 2 (Family: none)	2,3
	JP 5-8104 A (Toshiba Tungaloy Co., Ltd.), 19 January, 1993 (19.01.93), Par. No. [0010]; Fig. 2